

## DATASHEET

### MATERIAL

### PTFE

### TECHNICAL DETAILS

Density	DIN 53 479	g/cm <sup>3</sup>	2.18
Moisture absorption (23°C/50RH)	DIN EN ISO 62	%	<0.05
Water absorption to equilibrium	DIN 53 495	%	
Flammability acc. To UL standard 94			V0
Tensile strength at yield	DIN EN ISO 527	MPa	25
Elongation at yield		%	
Tensile strength at break		MPa	
Elongation at break	DIN EN ISO 527	%	>50
Modulus of elasticity in tension	DIN EN ISO 527	MPa	700
Modulus of elasticity after flexural test		MPa	
Hardness	DIN 53 456		30
Impact strength 23°C	DIN EN ISO 179	KJ/m <sup>2</sup>	n.b.
Creep rupture strength after 1000 h with static load		MPa	5
Time yield limit for 1%elongation after 1000h		MPa	1.58
Co-efficient of friction p=0.05 N/mm <sup>2</sup> v=0.6 m/s on steel, hardened and ground			0.08-0.10
Wear p=0.05 N/mm <sup>2</sup> v=0.6 m/s on steel, hardened and ground		µm/km	21
Crystalline melting point		°C	
Glass transition temperature	DIN 53 765	°C	-20
Heat distortion temperature	Method A	ISO-R75 (DIN 53 461)	°C
	Method B	ISO-R75 (DIN 53 461)	°C
Thermal conductivity (23°C)		W/(K·m)	0.25
Max. Service temperature	Short term	°C	260
	Long term	°C	260
Specific heat (23°C)		J/g.K	1
Coefficient of thermal expansion (23-55°C)	DIN 53 752	10 <sup>-5</sup> 1/K	12
Dielectric constant (10 <sup>6</sup> Hz)	DIN 53 483		2.1
Dielectric loss factor (10 <sup>6</sup> Hz)	DIN 53 483		0.0002
Specific volume resistance	DIN IEC 60093	Ω*cm	10 <sup>16</sup>
Surface resistance	DIN IEC 60093	Ω	10 <sup>16</sup>
Dielectric strength	DIN 53 481	kV/mm	48
Resistance to tracking	DIN 53 480		KA 3c KB>600